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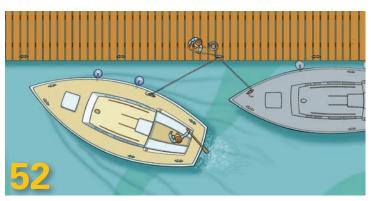
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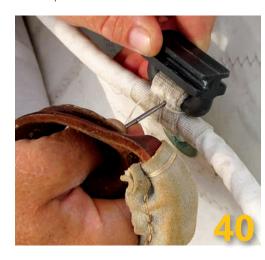
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### About the cover ...

The year was 1966. Think "Summer Wind" by Frank Sinatra. Brent Jacobsen's dad named his brand-new Jensen Marine Cal 30 after the song. Now, 46 years later, she's still in the family, sailing out of Newport Beach, and shown here in Moonstone Cove at Catalina Island. Brent's the owner now and he's been restoring and modernizing his family treasure.

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by Jim Kiley

## Westsail, the dream factory

### It launched sound boats but foundered in shoal financial waters

by Todd Duff

few ocean-going sailboats are familiar to almost every sailor: the Pearson Triton, generally accepted as the first large productionrun fiberglass cruising sailboat; the Valiant 40, an ocean greyhound that has made many long-distance cruising dreams come true; the Tayana 37, so beautiful and well mannered, and still in production to this day; and the Allied Seawind, the first fiberglass sailboat to circumnavigate the world.

But the boat that made the largest impact on the cruising-boat market throughout the 1970s and onward was arguably the Westsail 32. Sturdy yet elegant, stout yet sweet, it was a ship for the average person, a boat that bore the dreams of a thousand couples and countless others who have owned them over the years. The Westsail 32 was the best-known cruising sailboat of the 1970s and prompted scores of companies to launch hundreds of similar models in bids to capitalize on its popularity.

### **Kendall and Crealock**

Around 1968, in Costa Mesa, California, a boatwright named Larry

### Resources

Worldcruiser Yacht Co.

www.westsail.com

**Westsail Owners Association** www.westsail.org

Kendall and a group of four or five other boatbuilders got together to build for themselves what they conceived as the ultimate offshore sailboat. The design they chose was a well-proven Norwegian-style double-ended cutter penned by William Atkin of Long Island, New York, for construction in wood. Called the Thistle by William Atkin,

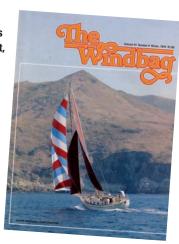


In 1974, Westsail Corp. opened a production facility in North Carolina, above, to help meet the booming demand. The Westsail 32, below, wasn't fast (its nickname was the Westsnail 32), but with its heavy displacement, low freeboard, and full keel, it is an eminently seaworthy design. And with a long waterline, it does get moving nicely in a stiff breeze. In 1973, the base price of a Westsail 32 was \$29.950.





The last model developed by Westsail was the Westsail 39, at left, designed by Robert Perry and later built in Taiwan as the Fair Weather Mariner 39. Lynne Vick was a brilliant marketer. She produced a newsletter/magazine called The Windbag, at right, that dared readers to live a life of maritime adventure.



the design was a heavy-displacement, 32-foot, flush-decked cutter with low freeboard and a full keel. Because their intention was to build in fiberglass, Larry and his group approached an up-and-coming British naval architect and Southern California resident by the name of W. I. B. "Bill" Crealock, who had done quite a bit of offshore cruising on various sailboats during the 1950s. He understood well the requirements of a safe bluewater cruiser and was able to assist Larry by modifying and adapting the design for construction in the relatively new material of fiberglass.

By the end of the 1960s, four or five hulls had been built and were being fitted out in meager facilities on a small property in Costa Mesa. The hulls were built in two halves, one side at a time, because the workshop was too small for an entire hull. As work progressed, the boats drew a lot of attention and, before long, orders for additional hulls became a possibility. Larry worked out an arrangement with his fellow builders to use the molds to build some additional boats and the Kendall 32 was born. Larry ran a small ad in one of the yachting magazines offering bare-hull kits and had an overwhelming response. The newly formed company built another 25 or so boats, but by 1971, because of lessthan-ideal management and escalating material and labor costs, Kendall Yachts declared bankruptcy.

### **Enter the Vicks**

At the subsequent auction of assets, Lynne and Snider Vick, who recognized that the world market was ready for a true ocean-going sailboat, managed to snap up the molds for a mere \$1,000. Until then, most ocean voyaging was being done on small custom yachts or in converted coastal cruisers, many with small tank capacities and with hulls and rigs that were not well suited to offshore sailing conditions.

By the early 1970s, many families in America were beginning to feel the new prosperity created in the post-World War II economy. Suddenly, the second home, whether a camper, a cabin in the woods, or a sailboat, seemed like an affordable way to get more enjoyment out of life. A general "back to nature" trend was in full swing, and the economies of massproduction fiberglass boatbuilding made it financially realistic for the average family to own a small sailboat. And with the right boat, anyone could satisfy an innate wanderlust and cruise to exotic destinations like the South Pacific or the Mediterranean Sea, or even brave Cape Horn. The thirst for adventure is human nature, of course, and this manifestation of it during the 1970s was very similar to the trend to the sea that followed the Depression, when John Hannah designed the Tahiti Ketch as an affordable boat on which to escape the economic and social troubles of the 1930s.

Racing and coastal cruising were the most popular ways of fulfilling the sailing dream, but coverage of the Golden Globe nonstop round-the-world race (won in 1969 by Robin Knox-Johnston on a 32-foot double-ender very similar to the Kendall 32) and the OSTAR (Observer Singlehanded Transatlantic Race) in the popular media, and the *National Geographic* series about young Robin Lee Graham (who sailed around the world on a couple of small fiberglass production boats) opened eyes to broader horizons. A lot of people started thinking, "Why don't *we* buy a boat and sail around the world?"

Lynne and Snider Vick recognized the opportunity to capitalize on these dreams, and now owned the

### A gallery of Westsails

### As Kendall Yachts

• Kendall 32: 1969-1971; hulls 1-31

### As Westsail Corporation until 1977, then Westsail International until 1979

- Westsail 32: 1972-1979; hulls 32-825 (possibly a few more)
- Westsail 28: 1974-1979; hulls 1-78 (molds sold at auction and shipped to Mexico)
- Westsail 42: 1974-1979; hulls 1-116
- Westsail 43: 1975-1979; hulls 1-55
- Westsail 39: 1976-1979; hulls 1-6

### As P&M Worldwide

- Westsail 32: 1981-1988; hulls 826-833
- Westsail 39: 1981-1988; hulls 7-11

### As Jomarco

- Westsail 42; hulls 117-119
- Westsail 43; hulls 56-61

### As Fair Weather Marine (Taiwan)

• Fair Weather Mariner 39; several imported to the U.S.

### Historical perspective

Kendall 32 molds. After enticing Larry Kendall to join them as production manager, they started the Westsail Corporation to build the boats.

### **Production begins**

Orders for the boat, now dubbed the Westsail 32, began to trickle in. After a few months of production, hull number 50 was launched. With a demonstrator boat in the water, a move to a new larger production facility, and a well-planned advertising campaign, orders soon increased to a stream. Just prior to the move to the new factory, and with pressure on the company to increase production to keep up with all the new orders, it was a tense time at Westsail. In the midst of

all this activity, Larry Kendall left the company.

With no production manager and more and more orders for boats coming in, the Vicks quickly cast about for a production manager. They were able to locate Bailey "Bud" Taplin right in Costa Mesa. A well-traveled sailor, boatbuilder, and engineer by training, Bud had earlier revamped the production line at MacGregor Yachts, setting up a more efficient operation to increase output from five to 20 boats a day. He had then moved over to Coastal Recreation, which had just relocated to a new facility and needed help setting up a production line to build the Aquarius 21 and 23 and the Balboa 20 and 26 swing-keel trailersailers.

Lynne Vick was in the advertising business and was doing the advertising for Coastal Recreation, so one day she asked the owner if he knew anyone who might be able to help them ramp up production at Westsail. Bud's contract with Coastal Recreation was nearly finished and after a few weeks of negotiations, Bud joined the fledgling Westsail Corporation.

Great things were about to happen. Carefully reworking the building sequence, setting up a more efficient production line, and improvements in the molds and tooling led to a substantial increase in production. By the time hull #100 rolled out of the yard, a hundred more were on back order. One Westsail 32 was purchased by a

### Mr. Westsail

n November 2011, while visiting family and friends on the West Coast, I was able to catch up with Bud Taplin, now 80, in his hometown of Costa Mesa, California.

Being in the right place at the right time can have a lot to do with the choices one makes in life, and for Bud, growing up in and around the Costa Mesa sailing scene in the 1950s and '60s set the pace for a career that is still going strong today

While in high school, Bud acquired an old wooden Block Island schooner that he restored and sailed nearly every weekend. Upon returning home after earning a degree in industrial engineering from UCLA, Bud went to work as an engineer in Newport Beach, where he continued sailing weekends and evenings on friends' boats, including a 65-foot Lester Stone ketch. In 1965, the owner of the 1932 classic convinced Bud to guit his job and captain the boat south to Mexico. Over the next three years, Bud made yearly voyages south of the border, sailing the Sea of Cortez and points farther south. During the summer of 1967, he was hired to oversee the fitting out of a new Cheov Lee 50 and that project whetted Bud's appetite for overseeing the outfitting and construction of sailboats. After a successful trip south again that winter, he returned north and the following fall was again assembling a crew to head back

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Because of his long association with Westsail, first as production manager and today as a supplier of parts, Bud Taplin is sometimes referred to as "Mr. Westsail."

south. A young lady with much sailing experience, whose boyfriend had recently shipped out on John Wayne's yacht, needed work, so she signed on as crew for Bud. Over the winter in southern waters, a romance developed, and Bud and Paula were married in California in 1968. Shortly after that, a baby came along and Paula decided Bud needed a shore-based job.

In 1974, after stints at MacGregor Yachts, Coastal Recreation, and Westsail, Bud formed Worldcruiser Yacht Co. At that time Westsail had instituted a policy of building only standard production layouts and allowing few modifications or changes. Bud's new company would work with a buyer to purchase a bare hull and deck, then Worldcruiser's staff would finish it to the owner's specific requirements.

In addition to building completed yachts from Westsail hulls, Worldcruiser offered custom interiors and rigs on a number of fiberglass hulls and decks that were commercially available during those years. Over the ensuing 10 years, Bud built a continuous run of very beautiful and unique yachts. By 1986, however, he was tiring of the heavy schedule and went to work for Willard Marine in Anaheim as project manager for the production of 35-foot gigs, captains' gigs, and 50-foot utility launches for the U.S. Navy.

By the early 1990s, because Bud had been with Westsail all through the early growth years and knew the boats so intimately, he began to get more and more calls to supply parts and pieces, as well as to perform surveys and consultations for owners. Worldcruiser Yachts evolved into an aftermarket parts and pieces supply facility with Bud at the helm. Several times through the 2000s he tried to retire but, he says, "The owners won't let me retire! They call me all hours of the day and night and on weekends too!"

The twinkle in his eyes shows his apparent irritation is mostly jest, and in fact Bud attends most of the yearly Westsail rendezvous organized around the country by the still very active Westsail Owners Association. If you are a Westsail owner and need help with repowering, re-rigging, or any other major undertaking, or need replacements for those broken or degraded parts, chances are good that Bud can help ... and this may even include having him show up at your boat to physically help you with the work!

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well-known actor, and a feature article appeared in *Time* magazine, complete with a full-page photo. The lines at the boat shows to see the Westsail 32 were the longest of any builder's. In the July 1976 issue of *Playboy* magazine, an article titled "The Playboy Boat Stable" featured the Westsail 32.

Like Larry Kendall, the Vicks offered the Westsail 32 as a bare hull and in various stages of completion, to be finished by the owner.

One such owner was author Ferenc Máté, who wrote a book about his experiences. From a Bare Hull inspired even more people to act on their dreams, and though the promise of huge savings was seldom realized, many fine (and not so fine) boats were completed in this way.

Orders continued to pile in much faster than the production line could handle. In 1974, a second production facility was opened in North Carolina. Over disagreements on how to best increase production and keep the company profitable, Bud Taplin left Westsail in mid-1974 to begin his own custom-yacht firm, Worldcruiser Yachts (which is still in business today supplying parts and consultation to Westsail owners). Hans Weerman was hired to replace Bud and yet no major restructuring of the business was undertaken.

Times were good and the money was flowing. A 28-foot version, designed by Herb David, was introduced, and new 42 center-cockpit and 43 aft-cockpit Crealock designs were in production by the end of 1974. Famous newsman Walter Cronkite bought a Westsail 42. The last model was a 39-foot Robert Perry design. But even as Westsail 32 hull #700 came off the line in early 1977, there were problems in the making.

### Storm clouds brew

Because of double-digit inflation and the effect of embargoes on the price of oil-derived products, the cost of resins and other building materials was rising exponentially throughout the mid-1970s. Sales prices that should have assured profits when contracted incurred losses when the boats were delivered a year later. By early 1977 the company was nearly bankrupt, and by hull #800 the end was in sight. A Chapter 11 reorganization gave ownership to the production

## **66** Westsails have been through the Northwest Passage, rounded the five great capes, and visited the far reaches of the Amazon. **99**

manager, who kept on building boats until 1979, and two subsequent production attempts under different ownership resulted in a few more hulls being built, but by early 1980, Westsail was no more. After producing close to 830 Westsail 32s, along with 120 Westsail 42s, 60 or so Westsail 43s, about 78 Westsail 28s, and a handful of Westsail 39s, by the early 1980s the company was only a legend.

### The legacy

And what a legend it has proven to be. At one point in time it was estimated that more Westsails had circumnavigated the globe than all other fiberglass sailboats combined. People have taken Westsail yachts to every ocean and every continent, including Antarctica. Movie buffs will know that the Westsail 32, Satori, abandoned in the storm that was the subject of the book and movie The Perfect Storm, washed up on a beach weeks later with no significant damage. She is still sailing today.

Westsails have been through the Northwest Passage, rounded the five great capes, and visited the far reaches of the Amazon. To this day, in almost any major port in the world, a Westsail yacht might be seen at anchor, or will have just left on yet another voyage of discovery for its proud owners.

Because of superior lamination techniques and good materials, Westsail hulls have rarely experienced the problems with hull blistering or deck delamination that plagued other manufacturers. Along with the use of quality parts and hardware and simple rigging, this has allowed Westsails to withstand the test of time.

In fact, Lynne and Snider Vick are still the happy owners of the Westsail 42, Clea, which was built while they owned the company, and are regular customers of Bud Taplin's Worldcruiser Yachts. The Vicks continue to maintain their boat in good cruising condition; she is now based in Honduras and the Vicks spend half of each year cruising the Western Caribbean.

Todd Duff is a marine surveyor and writer. He lives with his fiancée, Gayle Suhich, aboard their Westsail 42 ketch (hull #1), Small World. On this and previous boats they have visited 23 countries under sail and are currently in the Bahamas, bound for more Eastern Caribbean adventures in the coming season.





Varua, at left, is a cutter-rigged Westsail 42; others were rigged as ketches. Small World, the author's Westsail 42, hull #1, above, has been "maintained to perfection." This Bill Crealock design expanded the model line and gained publicity when Walter Cronkite purchased one. In 1975, its base price was \$79,500.



The Scottish cutter, Madge, is a fine example of the cutter yacht. She sailed very successfully against her American contemporaries on Long Island Sound in 1881.

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Kate, at left, is an International 12-Meter built in 2006 to a 1906 design. Although she doesn't have the retractable topmast and bowsprit of the Bristol Channel pilot cutters from the same period, her rig is very similar in other respects.

he term "cutter" has a long history in the sport of yachting. In the 1870s and '80s it figured in a hotly debated controversy regarding the merits of the American sloop against those of the English cutter. This came in sharp focus in the early America's Cup racing after 1881, when the challenge by the Canadian sloop, Atalanta, saw the end of schooners in this contest. This cutter/ sloop controversy wasn't completely resolved until the introduction of the Universal Rule in 1903, and America's Cup defenses in this period were to a large extent predicated on the desire to prove the superiority of the American sloop over the English cutter. That is not to say that all cutters were English, as the famous Jolie Brise, winner of the Fastnet Race an unprecedented three times in the 1920s and '30s, was in fact a French pilot cutter built in 1913.

However, the term cutter at this time referred not to the rig but to

the service in which the vessels, such as the pilot cutter and the well-known revenue cutter, were engaged. The type of boat we know as a cutter evolved as the vessel best suited to those roles in and around the English Channel. However, when vessels were engaged to perform those same duties around the coasts of the United States, the American schooner rig was used. That did not stop these craft from being referred to as revenue cutters, even though they were schooner rigged. Indeed, after the Revenue Service became the United States Coast Guard, and sail gave way to power, USCG vessels of a certain size were, and still are, referred to as cutters.

### **Cutter yachts**

In the 1880s, a cutter was a keelboat of moderate beam, deep draft, heavy displacement, and a high ballast/displacement ratio with a high percentage of external ballast. It had a plumb stem, a long bowsprit, and a counter stern extending well aft of the rudder post, which was located at the aft end of the LWL. The boats were rigged with a single mast with a retractable topmast and a long retractable bowsprit mounted off-center. The only fixed forward rigging was the forestay, which went from the hounds at the top of the lower mast to the stemhead. The fore staysail was flown from this forestay, the jib was hoisted from above the hounds and set flying from a traveler on the bowsprit, and the jib topsail was set flying between the top

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of the fully extended topmast and the end of the bowsprit. The mast was usually set well back in the hull, as would befit the primary foresail being affixed to the stemhead. Retracting the topmast and bowsprit would dramatically reduce the pitching in a seaway and eliminate or greatly reduce the need for anyone to go out on the bowsprit to hoist or reduce sail. The gaff mainsail on the traditional cutter rig was loosefooted so it could be easily "brailed up" to the mast to quickly and effectively reduce sail.

So, the cutter rig was defined as having a retractable bowsprit and topmast and three headsails, one fixed and two usually set flying. Since the mast was stepped fairly far aft, the mainsail was smallish but could be augmented with a topsail set between the topmast and the gaff or on jackyards.

At this same time period, the American sloop had a light-displacement hull with wide beam, a smaller amount of primarily internal ballast, and a centerboard, not a keel. Both the bowsprit and the topmast were fixed in place, assuming there was a topmast at all. The early sloops, as exemplified by the famous (or infamous) sandbaggers, carried only one large headsail hanked onto a forestay that extended from the end of the bowsprit to the top of the mast. This jib was often clubfooted, and thus self-tacking. The mainsail was always lashed to the boom. Often there was no topmast or gaff topsail, nor a flying jib, nor a jib topsail.

In the 1880s, these two distinct design philosophies were emerging on opposite sides of the Atlantic. While the British relied primarily on heavy displacement and ballast to achieve stability on hulls of moderate to narrow beam, the Americans relied almost entirely on form stability achieved with everincreasing beam. These design trends were encouraged by the rating rules in use on each continent, and both reached their extremes with spectacular disasters that eventually forced yacht clubs to rethink rating rules and their detrimental

Europe and the Universal Rule in North America. (Note: Both Ted Brewer and Bob Perry wrote about how rating rules influenced yacht design. You can read Ted's article, "Rating Rules Shaped Our Boats," in the May 2000 issue or online at: <www.goodold boat.com/reader\_services/articles/ratingrules.php>. Bob's article, "Beauty is in the Numbers," is in the January 2012 issue. -Eds.)

As the cutter rig and the cutter itself gained acceptance in the U.S., mainly through the efforts of the English designer John Harvey, who relocated to New York City, and through the writing and influence of the "cutter cranks" like W.P. Stephens and Charles Kunhardt (not to mention the exceptional performance of the Scottish cutter *Madge* on Long Island Sound in 1881), the two extremes eventually produced a compromise type with moderate beam, heavier displacement, external ballast with a centerboard, and multiple-headsail sloop rigs. As mentioned in a previous piece (see "Origins of the Keel/Centerboard," July 2012), the 1885 Cup defender, *Puritan*, was the best known of these early "compromise" cutters. Eventually, after *Vigilant* in the 1893 races, even the centerboard disappeared, particularly under the Universal Rule.

Some would say that the only lasting vestige of the original cutter rig in modern yacht designs is the multiple-headsail configuration now restricted primarily to cruising boats. However, when you see a modern J/Boats one-design flying a masthead asymmetrical spinnaker off a retractable bowsprit mounted off center on a vertical stem, it certainly harks back to the original concept of the cutter of 130 years ago. Maybe we haven't come as far as we think we have.  $\Delta$ 

Rob Mazza's bio is on page 15.

